

How to Install HDC Heavy Duty Casters into SMARTdesks Podiums

- 1. With podium upside down, take a single caster "L" plate and align the two hole side, as closely as possible, with the two holes in the side panel of the lectern. They will not align exactly.
- Thread bolt through the two holes in the side of the podium and then through the two holes in the caster L plate. (Caster plate side will not be perfectly parallel with the side of the podium) Screw nut onto bolt threads.
- 3. Slowly tighten nuts until the four holes in the L plate align with the four holes in the bottom of the podium. DO NOT COMPLETELY TIGHTEN.
- 4. Place casters over the four holes in the caster L plate aligning holes of caster with holes in caster L plate. 2 Locking casters on speaker side, 2 non-locking casters on audience side.
- 5. Thread bolts up through bottom of podium, through caster plates and through caster flanges. Attach nuts.
- 6. Tighten all nuts until snug. Do not over tighten.